

CLEANING LABORATORY EVALUATION SUMMARY

SCL #: 2020

DateRun: 01/01/1970

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ClientType: Brass Instrument Manufacturer

ProjectNumber: Project #1

Substrates: Brass, Copper, Nickel

PartType: Coupon

Contaminants: Lubricating/Lapping Oils

Cleaning Methods: Immersion/Soak

Analytical Methods: Gravimetric, Visual

Purpose: To evaluate the effectiveness of aqueous-based and solvent-based cleaners at the removal of American Lapping Compound by S.E Shires using unheated immersion on copper, brass, and copper/nickel (90/10) substrates by gravimetric and visual analysis.

Experimental Procedure: Three pre-weighed coupons per substrate were soiled with American Lapping Compound, using a cotton swab. Each set of coupons were immersed into a beaker with one of the six cleaners for 30 minutes. During this process, any noticeable soil removal was observed at five minute intervals. After immersing, final weights were recorded and efficiency was calculated for each coupon cleaned.

Results: Table 1: Gravimetric Results

The soil visually was not removed from each substrate for each cleaner. After drying for 24 hours, some coupons were still wet from the cleaner, indicating the soil may have absorbed moisture causing a negative percent contaminant removal.

Cleaner	Substrate	Initial wt of cont.	Final wt of cont.	%Cont Removed	% Average	Overall % Remova
Aquavantage 1400 10%	Copper	0.2162	0.2162	0.00	-0.09	-0.28
		0.2909	0.2909	0.00		
		0.2996	0.3004	-0.27		
	Brass	0.2326	0.2338	-0.52	-0.40	
		0.3657	0.3664	-0.19		
		0.3008	0.3023	-0.50		
	Copper/ Nickel	0.2873	0.2889	-0.56	-0.34	
		0.2811	0.2804	0.25		
		0.2349	0.2366	-0.72		
Surface Cleanse 930 5%	Copper	0.3623	0.3623	0.00	-0.07	-0.32
		0.3680	0.3682	-0.05		
		0.4199	0.4206	-0.17		
	Brass	0.4543	0.4539	0.09	-0.47	
		0.3187	0.3224	-1.16		
		0.6173	0.6194	-0.34		
	Copper/ Nickel	0.1773	0.1806	-1.86	-0.42	
		0.1614	0.1565	3.04		
		0.0780	0.0799	-2.44		
SC Aircraft & Metal Cleaner 1:100	Copper	0.6476	0.6465	0.17	0.29	0.21
		0.3278	0.3274	0.12		
		0.6730	0.6691	0.58		
	Brass	0.4641	0.4633	0.17	0.22	
		0.6299	0.6289	0.16		
		0.6202	0.6181	0.34		
	Copper/ Nickel	0.2399	0.2404	-0.21	0.12	
		0.2163	0.2168	-0.23		
		0.3046	0.3022	0.79		
Micro 90 2%	Copper	0.4411	0.4428	-0.39	0.31	2.91
		0.3678	0.3670	0.22		

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	Brass	0.3929	0.3886	1.09	3.42	4.05
		0.4181	0.3982	4.76		
		0.4263	0.4265	-0.05		
	Copper/ Nickel	0.4338	0.4098	5.53	5.01	
		0.2142	0.2008	6.26		
		0.2233	0.2195	1.70		
			0.1642	0.1526	7.06	
LF2100 5%	Copper	0.4177	0.4065	2.68	1.90	
		0.4310	0.4232	1.81		
		0.5168	0.5105	1.22		
	Brass	0.2958	0.2433	17.75	8.28	
		0.2123	0.1985	6.50		
		0.2547	0.2532	0.59		
	Copper/ Nickel	0.1031	0.0979	5.04	1.98	
		0.1681	0.1672	0.54		
		0.1154	0.1150	0.35		
	Liquinox 1%	Copper	0.2711	0.2664	1.73	1.14
			0.3816	0.3783	0.86	
			0.2878	0.2854	0.83	
Brass		0.3131	0.3133	-0.06	0.20	
		0.2446	0.2437	0.37		
		0.3435	0.3425	0.29		
Copper/ Nickel		0.2845	0.2843	0.07	0.36	
		0.3207	0.3204	0.09		
		0.2964	0.2937	0.91		

Summary:

Substrates:	Brass, Copper, Nickel				
Contaminants:	Lubricating/Lapping Oils				
Company Name:	Product Name:	Conc.:	Efficiency:	Effective:	Observations:
Brulin Corporation	Aquavantage 1400	10%	-0.28	<input type="checkbox"/>	
International Products Corporation	Surface Cleanse Concentrated Neutral 930	5%	-0.32	<input type="checkbox"/>	
Gemtek Products	SC Aircraft & Metal Cleaner Super Concentrate	5%	0.21	<input type="checkbox"/>	
International Products Corporation	Micro 90 Conc.	2%	2.91	<input type="checkbox"/>	
International Products Corporation	LF 2100 (Liquid Foam Cleaner)	5%	4.05	<input type="checkbox"/>	
Alconox Inc	Liquinox	1%	0.57	<input type="checkbox"/>	

Conclusion:

Each cleaner was not effective in removing American Lapping Compound contaminant from copper, brass, and copper/brass (90/10) coupons. Next step will be heated immersion.