GRACE Metalworking Fluids



DARAGUARD® 412

Daraguard® 412 is an organic polymer specially selected to enhance tramp oil rejection of Daraclean® and Daracool® systems. Daraguard 412 is water soluble and can be added sumpside to reduce tramp oil contamination and facilitate skimming and fluid filtration.

APPLICATIONS / STARTING DILUTIONS:

Daraguard 412 should be premixed in one gallon of dilute coolant or cleaner before adding it to the sump.

Suggested dosage:

4 ounces / 100 gallons or

1 quart / 1000 gallons of sump fluid

Dosage may be increased or decreased depending on the contaminants involved.

TYPICAL PHYSICAL PROPERTIES:

Appearance:

Dark amber liquid; clear to slight haze

Specific Gravity:

1.20

Wt/U.S.Gallon:

10.0#

pH, Concentrate:

5.5

AVAILABILITY:

Daraguard 412 is available in 5 gallon pails, 55 gallon drums and returnable totes.

Daraguard®, Daraclean® and Daracool® are registered trade names of W.R.Grace & Co.-Conn.

W.R. Grace & Co.-Conn., Metalworking Fluids Group

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