



DARACLEAN

AQUEOUS CLEANERS

DARACLEAN® 257

AQUEOUS CLEANING SOLUTION

- Aerospace Compliant
- SCAQMD Certified
- Low Foam Levels
- Very Low VOCs
- RoHS Compliant
- Multi-Metal Safe
- Heavy Duty Action
- Corrosion Inhibitors
- No Chlorine, Sulfur

• **Safe and Effective**

DARACLEAN® 257 is a low-foaming, heavy-duty alkaline cleaning solution. Formulated with a blend of surfactants, corrosion inhibitors, and phosphates, DARACLEAN® 257 is an excellent cleaner for use on a broad spectrum of tough soils. Designed to be used with immersion, spray, and ultrasonic applications, it is safe to use with hard metals and is non-aggressive towards aluminum, magnesium, and titanium.

• **Aerospace Qualified**

DARACLEAN® 257 has been tested and certified to meet and exceed most Aerospace industry specifications for aqueous and alkaline cleaners. OEM Certifications include Boeing, Douglas, GE, and Pratt & Whitney. Independent laboratory testing has confirmed that DARACLEAN® 257 complies with AMS 1526, ARP 1755, and ASTM F-483, F-484, F-485, F-502, F-519, F-945, F-1110, and F-1111. DARACLEAN® 257 is also SCAQMD Clean Air Certified.

• **Soil Rejecting**

DARACLEAN® 257 has excellent soil-rejecting qualities. After soils are lifted from part surfaces, they are suspended in the cleaner for a short time. Over time, solids will settle out, and oil and grease droplets will coalesce and float on the surface of the solution. Removal of soils can easily be accomplished using filters or skimmers as necessary. This action extends the useful life of DARACLEAN® 257 much further than emulsion-type cleaning solutions.

Typical Applications

Cleaning Method	Concentration	Temperature	Typical Duration
Immersion	5–30%	80–200°F (27–93°C)	2–30 minutes
Ultrasonic	5–30%	80–200°F (27–93°C)	2–30 minutes
Spray	3–15%	120–200°F (49–93°C)	0.25–3 minutes
Steam	1–12%	150–200°F (66–93°C)	1–5 minutes

**Operating parameters should be optimized for each individual application.*

MAGNAFLUX®

A Division of Illinois Tool Works Inc.

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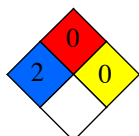
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DARACLEAN® 257

pH Level	13–14 Caustic		Higher pH cleaners are more aggressive and will clean tougher soils but high pH levels can corrode or etch soft metal surfaces.
	11–13 High Alkaline		
	9–11 Alkaline		
	7–9 Neutral		
Foam Level	High		High foam levels will penetrate cracks and holes better, but foam cannot be tolerated in spray applications.
	Moderate		
	Low		
Silicates	Yes	No	Silicates prevent corrosion of metal surfaces, but can form mineral films at high temperatures.
Phosphates	Yes	No	Phosphates provide excellent cleaning action, but are subject to environmental regulations.
Hard Water Tolerance	High		Hard water can suppress cleaning actions—some cleaners are formulated to counteract hard water effects.
	Moderate		
	Low		
Aerospace Compliant	Yes	No	See list for specification compliance
SCAQMD Certified	Yes	No	VOC (10%) 0.5 g/L

Legend: Correct Application

<div>Excellent</div>		Aluminum	Anodized Aluminum	Brass & Bronze	Carbon Steel & Cast Iron	Copper	Magnesium	Nickel & Superalloys	Plating (Cd, Cr, Ir, Pt)	Stainless Steel	Titanium	Zinc
<div>Good</div>												
<div>Fair</div>												
<div>Poor</div>												
<div>Not Recommended</div>												
Water-Soluble Oils		<div><div></div><div></div><div></div><div></div></div>	<div><div></div><div></div><div></div></div>	<div><div></div><div></div><div></div><div></div><div></div></div>	<div><div></div><div></div><div></div><div></div><div></div></div>	<div><div></div><div></div><div></div></div>	<div><div></div><div></div><div></div></div>	<div><div></div><div></div><div></div><div></div><div></div></div>	<div><div></div><div></div><div></div><div></div></div>	<div><div></div><div></div><div></div><div></div><div></div></div>	<div><div></div><div></div><div></div><div></div></div>	
Machining Fluids		<div><div></div><div></div><div></div><div></div></div>	<div><div></div><div></div><div></div></div>	<div><div></div><div></div><div></div><div></div><div></div></div>	<div><div></div><div></div><div></div><div></div><div></div></div>	<div><div></div><div></div><div></div></div>	<div><div></div><div></div><div></div></div>	<div><div></div><div></div><div></div><div></div><div></div></div>	<div><div></div><div></div><div></div><div></div></div>	<div><div></div><div></div><div></div><div></div><div></div></div>	<div><div></div><div></div><div></div><div></div></div>	
Synthetic Coolants		<div><div></div><div></div><div></div><div></div></div>	<div><div></div><div></div><div></div></div>	<div><div></div><div></div><div></div><div></div><div></div></div>	<div><div></div><div></div><div></div><div></div><div></div></div>	<div><div></div><div></div><div></div></div>	<div><div></div><div></div><div></div></div>	<div><div></div><div></div><div></div><div></div><div></div></div>	<div><div></div><div></div><div></div><div></div></div>	<div><div></div><div></div><div></div><div></div><div></div></div>	<div><div></div><div></div><div></div><div></div></div>	
Medium Weight Oils		<div><div></div><div></div><div></div><div></div></div>	<div><div></div><div></div><div></div></div>	<div><div></div><div></div><div></div><div></div><div></div></div>	<div><div></div><div></div><div></div><div></div><div></div></div>	<div><div></div><div></div><div></div></div>	<div><div></div><div></div><div></div></div>	<div><div></div><div></div><div></div><div></div><div></div></div>	<div><div></div><div></div><div></div><div></div></div>	<div><div></div><div></div><div></div><div></div><div></div></div>	<div><div></div><div></div><div></div><div></div></div>	
Lube Oils		<div><div></div><div></div><div></div><div></div></div>	<div><div></div><div></div><div></div></div>	<div><div></div><div></div><div></div><div></div><div></div></div>	<div><div></div><div></div><div></div><div></div><div></div></div>	<div><div></div><div></div><div></div></div>	<div><div></div><div></div><div></div></div>	<div><div></div><div></div><div></div><div></div><div></div></div>	<div><div></div><div></div><div></div><div></div></div>	<div><div></div><div></div><div></div><div></div><div></div></div>	<div><div></div><div></div><div></div><div></div></div>	
Buffing Compounds		<div><div></div><div></div><div></div><div></div></div>	<div><div></div><div></div><div></div></div>	<div><div></div><div></div><div></div><div></div><div></div></div>	<div><div></div><div></div><div></div><div></div><div></div></div>	<div><div></div><div></div><div></div></div>	<div><div></div><div></div><div></div></div>	<div><div></div><div></div><div></div><div></div><div></div></div>	<div><div></div><div></div><div></div><div></div></div>	<div><div></div><div></div><div></div><div></div><div></div></div>	<div><div></div><div></div><div></div><div></div></div>	
Motor Oils		<div><div></div><div></div><div></div><div></div></div>	<div><div></div><div></div><div></div></div>	<div><div></div><div></div><div></div><div></div><div></div></div>	<div><div></div><div></div><div></div><div></div><div></div></div>	<div><div></div><div></div><div></div></div>	<div><div></div><div></div><div></div></div>	<div><div></div><div></div><div></div><div></div><div></div></div>	<div><div></div><div></div><div></div><div></div></div>	<div><div></div><div></div><div></div><div></div><div></div></div>	<div><div></div><div></div><div></div><div></div></div>	
Heavy Petroleum Oils		<div><div></div><div></div><div></div><div></div></div>	<div><div></div><div></div><div></div></div>	<div><div></div><div></div><div></div><div></div><div></div></div>	<div><div></div><div></div><div></div><div></div><div></div></div>	<div><div></div><div></div><div></div></div>	<div><div></div><div></div><div></div></div>	<div><div></div><div></div><div></div><div></div><div></div></div>	<div><div></div><div></div><div></div><div></div></div>	<div><div></div><div></div><div></div><div></div><div></div></div>	<div><div></div><div></div><div></div><div></div></div>	
Carbonized Soils		<div><div></div><div></div><div></div><div></div></div>	<div><div></div><div></div><div></div></div>	<div><div></div><div></div><div></div><div></div><div></div></div>	<div><div></div><div></div><div></div><div></div><div></div></div>	<div><div></div><div></div><div></div></div>	<div><div></div><div></div><div></div></div>	<div><div></div><div></div><div></div><div></div><div></div></div>	<div><div></div><div></div><div></div><div></div></div>	<div><div></div><div></div><div></div><div></div><div></div></div>	<div><div></div><div></div><div></div><div></div></div>	
Railroad & Axle Grease		<div><div></div><div></div></div>	<div><div></div></div>	<div><div></div><div></div></div>	<div><div></div><div></div></div>		<div><div></div></div>	<div><div></div><div></div></div>	<div><div></div></div>	<div><div></div><div></div></div>	<div><div></div></div>	
Glues		<div><div></div><div></div><div></div></div>	<div><div></div><div></div></div>	<div><div></div><div></div><div></div></div>	<div><div></div><div></div><div></div></div>	<div><div></div></div>	<div><div></div><div></div></div>	<div><div></div><div></div><div></div></div>	<div><div></div><div></div></div>	<div><div></div><div></div><div></div></div>	<div><div></div><div></div></div>	
Spray Adhesives												



NFPA Rating (Concentrate)

DARACLEAN® 257
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5 US Gallons (18.9 liters)
55 US Gallons (208 liters)

P/N 01-6090-40
P/N 01-6090-45

5 Gallon Pail
55 Gallon Drum

NSN # 6850-01-467-1319
NSN # 6850-01-467-1321

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