

CLEANING LABORATORY EVALUATION SUMMARY

SCL #: 2006
 DateRun: 09/12/2006
 Experimenters: Jason Marshall
 ClientType: General
 ProjectNumber: Project #2
 Substrates: Plastic
 PartType: Part
 Contaminants: Inks, Paints
 Cleaning Methods: Ultrasonics
 Analytical Methods: Visual

Purpose: To evaluate more products for paint and ink removal from supplied parts.

Experimental Procedure: The products were all heated to 150 F in a 40 kHz Branson 3510 ultrasonic tank. One golf ball was cleaned at each temperature for 40 minutes. At ten minute intervals of the cleaning, the ball was rinsed in a tap water spray for 15 seconds at 120 F and wiped dry with a paper towel. Observations were made and compared to the client's current cleaner.

Results:	Cleaner	Observations
	SL 100	Some surface changes. Not a lot of ink removal
	Paint Striper	No real change observed

Green Floor 25% Surface changing, paint coming up, ink could be partial removed.

Green Floor 100% Worked well. Within 10 minutes, the ink was being removed. After 40 minutes, most of the paint and ink could be removed. Still not complete.

Summary:

Substrates:		Plastic				
Contaminants:		Inks, Paints				
Company Name:	Product Name:	Conc.:	Efficiency:	Effective:	Observations:	
Bi-O-Kleen Industries	Soy Lube- SL 100	100		<input type="checkbox"/>	Some surface change	
Vertec BioSolvents	Paint stripper	25		<input type="checkbox"/>	No major change	
Pioneer Eclipse	Enviro Star Green Glass & Surface Cleaner	25		<input type="checkbox"/>	Surface changing	
Pioneer Eclipse	Enviro Star Green Glass & Surface Cleaner	100		<input checked="" type="checkbox"/>	Good removal	

Conclusion: The Pioneer Eclipse Floor stripper at full strength has had the best results so far. However, the removal of the paint and ink has not equaled the current solvent.