

# CLEANING LABORATORY EVALUATION SUMMARY

SCL #: 2002  
 DateRun: 11/14/2002  
 Experimenters: Heidi Wilcox  
 ClientType: Lab  
 ProjectNumber: Project #1  
 Substrates: Stainless Steel  
 PartType: Coupon  
 Contaminants: Cutting/Tapping Fluids  
 Cleaning Methods: Immersion/Soak  
 Analytical Methods: Gravimetric  
 Purpose: Laboratory evaluations of alternative cleaning products  
 Experimental Procedure: Basic cleaning performance testing was conducted using ASTM G122 as the bases for cleaning.  
 Cleaning: 5 min Immersion cleaning with stir-bar agitation @ 68 F  
 Rinsing: 1/2 min, manual, in 68 F water (tap) ambient  
 Drying: 1 min with heat gun @ 500F  
 Contaminant: Relton, Rapid Tap HD Cutting Fluid  
 CAS# 61788-76-9, 64742-58-1

Results:

Summary:

<b>Substrates:</b>	Stainless Steel				
<b>Contaminants:</b>	Cutting/Tapping Fluids				
<b>Company Name:</b>	<b>Product Name:</b>	<b>Conc.:</b>	<b>Efficiency:</b>	<b>Effective:</b>	<b>Observations:</b>
Buckeye International	XL 100 Cleaner & Degreaser	5	85.85	<input checked="" type="checkbox"/>	
Buckeye International	Immersion Cleaner	5	93.15	<input checked="" type="checkbox"/>	
Buckeye International	Ambush	5	90.15	<input checked="" type="checkbox"/>	
SOQ Environmental Technology	Ecomate FN	5	91.90	<input checked="" type="checkbox"/>	
Simple Green	Concentrated Industrial Strength Cleaner and Degreaser	5	83.41	<input type="checkbox"/>	
Magnaflux	Daraclean 236	5	65.33	<input type="checkbox"/>	
Magnaflux	Daraclean 203	5	81.62	<input type="checkbox"/>	

Conclusion: