

CLEANING LABORATORY EVALUATION SUMMARY

SCL #: 2001
 DateRun: 06/10/2001
 Experimenters: Jason Marshall
 ClientType: Metal
 ProjectNumber: Project #1
 Substrates: Steel
 PartType: Coupon
 Contaminants: Cutting/Tapping Fluids, Lubricating/Lapping Oils, Oil
 Cleaning Methods: Ultrasonics
 Analytical Methods: Gravimetric
 Purpose: To evaluate successful cleaners on third contaminant.

Experimental Procedure: The four successful cleaners from the previous trial were again diluted to 5% using DI water in 600 ml beakers and placed in a Crest 40 kHz ultrasonic tank model 4Ht 1014-6. Solutions were heated to 130 F. Twelve preweighed coupons were coated with Spartan Chemical MOAC 2945 (64742-52-5, 64742-53-5, 63449-39-8, 68608-26-4, 68918-91-2, 8002-26-4, 111-46-6, 107-41-5, 4719-04-4) and reweighed. Three coupons were immersed into each solution and cleaned for five minutes. The coupons were rinsed in tap water at 120 F for 30 seconds and dried using a Master Appliance Corp. Hot-air gun model HG-301A at 500 F for 1 minute. Final "clean" weights were recorded and efficiencies were calculated.

Results: Again all four cleaners were very successful in removing the contaminant from the steel coupons. The table lists the calculated results for each solution.

Cleaner	Coupon 1	Coupon 2	Coupon 3	Average	Std Dev
1	99.85	100.02	100.06	99.98	0.11
2	99.56	100.07	100.04	99.89	0.29
3	100.14	100.05	100.07	100.08	0.05
4	100.09	100.08	100.07	100.08	0.01

During the cleaning process, it was observed that all four solutions required 2 minutes or less to remove the coolant. When the coolant was removed from the coupon, the cleaning solution become cloudy. This may be a problem for treatment of the solution after prolonged use.

Summary:

Substrates:	Steel				
Contaminants:	Cutting/Tapping Fluids, Lubricating/Lapping Oils, Oil				
Company Name:	Product Name:	Conc.:	Efficiency:	Effective:	Observations:
Oakite Products	Inproclean 3800	5	99.98	<input checked="" type="checkbox"/>	
Magnaflux	Daraclean 283	5	99.89	<input checked="" type="checkbox"/>	
Bio Chem Systems	Green Stuff 6325	5	100.08	<input checked="" type="checkbox"/>	
Today & Beyond	Beyond 2001	5	100.08	<input checked="" type="checkbox"/>	

Conclusion: The four solutions removed all of the contaminant from the coupons within 2 minutes of ultrasonic cleaning. The contaminant did not separate out from the cleaning solution after the trial was completed.