

# CLEANING LABORATORY EVALUATION SUMMARY

SCL #: 2009

DateRun: 02/24/2009

Experimenters: Johanna Oviedo

ClientType: Lab

ProjectNumber: Project #1

Substrates: Alloys

PartType: Coupon

Contaminants: Hucker's Soil

Cleaning Methods: Immersion/Soak

Analytical Methods: Visual

Purpose: To test nontoxic industrial cleaning solutions for oil removal

Experimental Procedure: Basic cleaning performance testing was conducted using ASTM G122 as the bases for cleaning. Products were selected based on the compatibility of substrate and removal of foreign substance. Used 10% concentration and heated the samples at 135F. The steel coupons were immersed in a product for 5 minutes, rinsed for 30 seconds in tap water at 120F and dried in 30 seconds using compressed air is room temperature. Coupons were coated with used oil. Using a handheld swab and allowed to dry for 144 minutes at room temperature. The contaminated coupons were weighed again to determine the amount of soil added. After cleaning process, the final weights were recorded, efficiencies were calculated and recorded.

Results:	Cleaner	Initial wt	Final wt	% Removed
	Sea wash			
		0.1187	0.0008	99.33
		0.0321	0.0095	70.40
		0.0426	0.0061	85.68
	Simple Green			
		0.0951	0.0471	50.47
		0.0152	0.0022	85.53
		0.0365	0.0063	82.74
	Micro 90			
		0.3525	0.1084	69.25
		0.0321	0.0081	74.77
		0.0778	0.0159	79.56
	Sc Aircraft & Metal			
		0.0228	0.0088	61.40
		0.0392	0.0170	56.63
		0.0264	0.0196	25.76
	Sky Gold 1000			
		0.0090	0.0028	68.89
		0.1455	0.0636	56.29
		0.3273	0.2574	21.36
	Maxisolv			
		0.0351	0.0154	56.13
		0.2829	0.0612	78.37
		0.0755	0.0360	52.32
	SWR One			
		0.0142	0.0014	90.14
		0.0188	0.0121	35.64
		0.0083	0.0040	51.81

Summary:	<b>Substrates:</b>	Alloys				
	<b>Contaminants:</b>	Hucker's Soil				
	<b>Company Name:</b>	<b>Product Name:</b>	<b>Conc.:</b>	<b>Efficiency:</b>	<b>Effective:</b>	<b>Observations:</b>

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Warren Chemical Company	Sea Wash 77	10	85.14	<input checked="" type="checkbox"/>	
Simple Green	Simple Green D	10	72.91	<input type="checkbox"/>	
International Products Corporation	Micro 90 Conc.	10	74.53	<input type="checkbox"/>	
Gemtek Products	SC Aircraft & Metal Cleaner Super Concentrate	10	47.93	<input type="checkbox"/>	
AG Environmental Products	Soy Gold 1000	100	48.84	<input type="checkbox"/>	
Gemtek Products	Safe Care (SC) Maxi Solv	10	62.27	<input type="checkbox"/>	
SWR Corporation	SWR One	10	59.20	<input type="checkbox"/>	

Conclusion:

One product removed over 85% of the Hucker's soil (all-purpose janitorial soil) from alloys using immersion cleaning.