

CLEANING LABORATORY EVALUATION SUMMARY

SCL #: 2016
 DateRun: 03/25/2016
 Experimenters:
 ClientType:
 ProjectNumber: Project #1
 Substrates: Brass
 PartType: Part
 Contaminants: Greases
 Cleaning Methods: Immersion/Soak
 Analytical Methods: Gravimetric
 Purpose: To evaluate the efficiency of various heated drop in solvent replacement in removing Momeptive Grease from Brass.

Experimental Procedure: Brass coupons were weighed to get their initial weights. The bottom third of each coupon was coated in the Momeptive Grease. The coupons were re- weighed. The weights were recorded. The coupons were placed in the heated drop-in solvent replacement for 5 minutes. The coupons were removed out of the cleaning solution and placed to dry on a rack for 15 minutes. Then the final weights were taken and recorded.

Results:

Cleaner	Initial wt of cont.	Final wt of cont.	%Cont Removed
Ethyl 408	0.1908	0.2020	-5.87
	0.1552	0.1623	-4.57
	0.1479	0.1566	-5.88
Methyl 408	0.1358	0.1368	-0.74
	0.1055	0.1066	-1.04
	0.1244	0.1252	-0.64
FluoSolv CX	0.1023	0.0287	71.95
	0.0962	0.0258	73.18
	0.1043	0.0489	53.12
FluoSolv NC	0.1358	0.0610	55.08
	0.1116	0.0382	65.77
	0.1006	0.0481	52.19
Honeywell PF	0.1800	0.0699	61.17
	0.1248	0.0643	48.48
	0.1412	0.0723	48.8
Honeywell PF 2A	0.1350	0.0694	48.59
	0.1475	0.0776	47.39
	0.1061	0.0617	41.85
Vertrel Sion	0.1859	0.0047	97.47
	0.1792	0.0286	84.04
	0.3030	0.0709	76.6
Fluosolv CX-500	0.8387	0.8123	3.15
	0.7091	0.6861	3.24
	0.7496	0.7184	4.16
Fluosolv FR-110	0.4448	0.4192	5.76
	0.3955	0.3733	5.61
	0.3778	0.3513	7.01

Summary:

Substrates:	Brass					
Contaminants:	Greases					
Company Name:	Product Name:	Conc.:	Efficiency:	Effective:	Observations:	

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Xf Technologies	Ethyl 408	100	-5.44	<input type="checkbox"/>	
Xf Technologies	Methyl 408	100	-0.81	<input type="checkbox"/>	
NuGeneration Technologies, LLC	FluoSolv CX	100	66.08	<input type="checkbox"/>	
NuGeneration Technologies, LLC	FluoSolv NC 786	100	57.68	<input type="checkbox"/>	
Honeywell	Solstice PF with N2	100	52.81	<input type="checkbox"/>	
Honeywell	Solstice PF-2A with N2	100	45.94	<input type="checkbox"/>	
DuPont	Vertrel Sion	100	86.04	<input checked="" type="checkbox"/>	
NuGeneration Technologies, LLC	FluoSolv CX-500	100	3.51	<input type="checkbox"/>	
NuGeneration Technologies, LLC	Fluosolv FR-100	100	6.12	<input type="checkbox"/>	

Conclusion: