

CLEANING LABORATORY EVALUATION SUMMARY

SCL #: 2004
 DateRun: 07/11/2004
 Experimenters: Jason Marshall, Heidi Wilcox, Andy Harris
 ClientType: Metal Finishing
 ProjectNumber: Project #2
 Substrates: Aluminum
 PartType: Coupon
 Contaminants: Cutting/Tapping Fluids
 Cleaning Methods: Immersion/Soak
 Analytical Methods: Gravimetric
 Purpose: To evaluate successful cleaners on the third supplied contaminant

Experimental Procedure: Five cleaners were selected from the previous trial. All products were diluted to 5% using DI water in 600 ml beakers. All nine products were heated to 120 F on a hot plate. Fifteen preweighed aluminum coupons were coated with client supplied cutting fluid, WA Wood Co Maxoline 75 grinding oil (64741-97-5, 63449-39-8), using a hand held swab and then weighed a second time to determine the amount of soil added. Three coupons were cleaned in each solution for 5 minutes using stir-bar agitation. Coupons were rinsed in tap water for 15 seconds at 120 F, followed by air blow off at room temperature. Once dry, coupons were weighed a final time and efficiencies for each cleaner were calculated.

Results: All five products removed over 95% of the cutting fluid. The table below lists the amount of soil added, the amount remaining and the efficiency for each coupon cleaned.

Cleaner	Initial wt	Final wt	% Removed
Beyond 2004	0.8304	0.0396	95.23
	1.1406	0.0083	99.27
	1.1068	0.0423	96.18
Aeromaster	1.0232	0.0465	95.46
	1.1004	0.0539	95.10
	1.0980	0.0500	95.45
1400 GD	1.0706	0.0210	98.04
	1.1760	0.0290	97.53
	0.9937	0.0396	96.01
M Aero	1.1484	0.0070	99.39
	1.4176	0.0153	98.92
	1.2883	0.0404	96.86
815 QR	1.5055	0.0233	98.45
	1.2380	0.0051	99.59
	0.9553	0.0139	98.54

Summary:

Substrates:	Aluminum				
Contaminants:	Cutting/Tapping Fluids				
Company Name:	Product Name:	Conc.:	Efficiency:	Effective:	Observations:
Today & Beyond	Beyond 2004	5	96.89	<input checked="" type="checkbox"/>	
Buckeye International	Aeromaster	5	95.33	<input checked="" type="checkbox"/>	
Brulin Corporation	Aquavantage 1400	5	97.20	<input checked="" type="checkbox"/>	
Church & Dwight Co Inc.	Armakleen M Aero NS	5	98.39	<input checked="" type="checkbox"/>	
Brulin Corporation	815 QR	5	98.86	<input checked="" type="checkbox"/>	

Conclusion: The next step will be to test supplied parts using the successful products in immersion and ultrasonic cleaning.