

# CLEANING LABORATORY EVALUATION SUMMARY

SCL #: 2000

DateRun: 04/21/2000

Experimenters: Nicole Vayo, John Brunelle

ClientType: Lab

ProjectNumber: Project #1

Substrates: Aluminum, Brass, Copper, Nickel, Plastic, Stainless Steel

PartType: Coupon

Contaminants: Adhesive, Fluxes, Greases, Inks, Oil

Cleaning Methods: Immersion/Soak

Analytical Methods: Gravimetric

Purpose: Laboratory evaluations of alternative cleaning products

Experimental Procedure: Basic cleaning performance testing was conducted using ASTM G122 as the bases for cleaning.  
Laboratory evaluation.  
Contaminant: Adhesive, Acrylic Sealant 5504  
Flux, RMA  
Grease, CAS: 64742-47-8  
Ink, CAS: 67-63-0, 108-88-3, 9004-70-0, 109-60-4, 141-78-6, 64-17-5  
Oil, CAS: 64741-89-5, 8052-42-4

## Results:

### Summary:

<b>Substrates:</b>		Aluminum, Brass, Copper, Nickel, Plastic, Stainless Steel			
<b>Contaminants:</b>		Adhesive, Fluxes, Greases, Inks, Oil			
<b>Company Name:</b>	<b>Product Name:</b>	<b>Conc.:</b>	<b>Efficiency:</b>	<b>Effective:</b>	<b>Observations:</b>
Today & Beyond	Beyond 2001	5	-4.40	<input type="checkbox"/>	ink
Today & Beyond	Beyond 2001	5	96.10	<input checked="" type="checkbox"/>	flux
Today & Beyond	Beyond 2001	5	85.70	<input checked="" type="checkbox"/>	grease
Today & Beyond	Beyond 2001	5	-3.20	<input type="checkbox"/>	adhesive
Today & Beyond	Beyond 2002	5	-1.87	<input type="checkbox"/>	ink
Today & Beyond	Beyond 2002	5	95.62	<input checked="" type="checkbox"/>	flux
Today & Beyond	Beyond 2002	5	59.22	<input type="checkbox"/>	grease
Today & Beyond	Beyond 2002	5	96.32	<input checked="" type="checkbox"/>	oil
Today & Beyond	Beyond 2002	5	-3.66	<input type="checkbox"/>	adhesive
Today & Beyond	Beyond 2003	5	-1.38	<input type="checkbox"/>	ink
Today & Beyond	Beyond 2003	5	502.70	<input checked="" type="checkbox"/>	flux
Today & Beyond	Beyond 2003	5	52.90	<input type="checkbox"/>	grease
Today & Beyond	Beyond 2003	5	97.90	<input checked="" type="checkbox"/>	oil
Today & Beyond	Beyond 2003	5	14.07	<input type="checkbox"/>	adhesive
Today & Beyond	Beyond 2004	5	-3.10	<input type="checkbox"/>	ink
Today & Beyond	Beyond 2004	5	96.80	<input checked="" type="checkbox"/>	flux
Today & Beyond	Beyond 2004	5	90.20	<input checked="" type="checkbox"/>	grease
Today & Beyond	Beyond 2004	5	5.39	<input type="checkbox"/>	adhesive

### Conclusion: