

CLEANING LABORATORY EVALUATION SUMMARY

100

10

100

5

5

4.50

-9.70

26.60

2.24

6.64

| | 2001 | | | | | | |
|----------------------------|--|--|-----------------------|--------|-------------|------------|----------------------|
| SCL #: | 2001 | | | | | | |
| DateRun: | 10/04/2001 | | | | | | |
| Experimenters: | Ravi Krishnappa | | | | | | |
| ClientType: | Lab | | | | | | |
| ProjectNumber: | Project #1 | | | | | | |
| Substrates: | Stainless Steel | | | | | | |
| PartType: | Coupon | | | | | | |
| Contaminants: | Adhesive | | | | | | |
| Cleaning Methods: | Immersion/Soak | | | | | | |
| Analytical Methods: | Gravimetric | | | | | | |
| Purpose: | Laboratory evaluations of alternative cleaning products | | | | | | |
| Experimental Procedure: | Basic cleaning performance testing was conducted using ASTM G122 as the bases for cleaning. | | | | | | |
| | Laboratory evaluation. Contaminant: Adhesive Ashland Acrylic Sealant 5504, CAS: 108-88-3, 141-78-6, 142-82-5, 67-63-0 | | | | | | |
| Results: | | | | | | | |
| Summary: | | | | | | | |
| | Substrates: Stainless Steel Contaminants: Adhesive | | | | | | |
| | | | | | | | |
| | Company Name: Invista S.a.r.l Ensolve Biosystems Inc | | Product Name: | Conc.: | Efficiency: | Effective: | Observations: |
| | | | Flexisolv DBE 4 ester | 100 | 16.50 | | |
| | | | Grease Feast Plus | 5 | 4.10 | | |
| | Transene Company, Inc. | | D Greeze 500 LO | 100 | -3.80 | | |
| | | | | | | | |

87 RB

Bio T Max

Bio T 300 B

Sea Wash 8

278 Super Solv

Conclusion:

US Polychem Corporation

Warren Chemical Company

AW Chesterton

Bio Chem Systems

Bio Chem Systems