

CLEANING LABORATORY EVALUATION SUMMARY

SCL #:	2002						
DateRun:	01/30/2002						
Experimenters:	Heidi Wilcox						
ClientType:	Lab						
ProjectNumber:	Project #1						
Substrates:	Stainless Steel						
PartType:	Coupon						
Contaminants:	Adhesive						
Cleaning Methods:	Manual Wipe						
Analytical Methods:	Gravimetric						
Purpose:	Laboratory evaluations of alternative cleaning products						
Experimental Procedure:	Basic cleaning performance testing was conducted using ASTM G122 as the bases for cleaning.						
	Cleaning: Manually hand wiped coupons at ~ room temp of 68 F with paper towel, 3-4 times Rinsing: 1/2 min, manual, with tap water @ 120 F Drying: 1 min with heat gun at 500F Contaminant: Aroset PS 8078, Ashlan Chemical (Lot# 071901). Very thick adhesive						
Results:	VG 151 Very effective. Gel consistency. Dissolved adhesive well.						
	RST 5 Removed a good portion of the adhesive but it would have taken considerable manual work to remove the rest or another application to finish the removal.						
	1050 Magic removed some of adhesive. Would require considerable manual labor to remove the rest of the adhesive or another application of the cleaner with a longer soaking time.						
	Westech CT 1550 Same is for RST 5 & 1050 Magic						
	Fingerlakes Chemicals Same as previous 3 cleaners						
Summary:	Substrates:	Stainless Steel					
	Contaminants:	Adhesive					
	Company Name:		Product Name:	Conc.:	Efficiency:	Effective:	Observations:
	EcoLink Universal RenigIngsmitel - Mulder Hardenberg Chem Tech Solutions		VG 151	100	99.95	7	
			RST 5	100	43.18		
			1050 Magic	100	29.21		
	Chem Tech Solutions		Westech CT 1550	100	19.36		

Conclusion:

VG-151 was very effective. Used 5 cleaners that specifically stated they would work on adhesives and resins. The coupons used were from trial 159, 161 & 165 that were not able to be cleaned by immersion, ultrasonics or media blasting.