

CLEANING LABORATORY EVALUATION SUMMARY

SCL #: 2002

DateRun: 02/27/2002 Experimenters: Purav Dave

ClientType: Lab

ProjectNumber: Project #1

Substrates: Stainless Steel

PartType: Coupon

Contaminants: Mold Releases

Cleaning Methods: Immersion/Soak

Analytical Methods: Gravimetric

Purpose: Laboratory evaluations of alternative cleaning products

Experimental Procedure:

Basic cleaning performance testing was conducted using ASTM G122 as the bases for cleaning.

rocedure: Cleaning: 5 min. immersion cleaning at 120 F with stir-bar agitation.
Rinsing: 1/2 min. manual with water at 120 F.

Drying: 1 min. with heat gun at 500 F.

Contaminant: GE Silicones-silicone emulsion

CAS#: 112945-52-5

Results:

Summary:

Substrates:	Stainless Steel					
Contaminants:	Mold Releases					
Company Name:		Product Name:	Conc.:	Efficiency:	Effective:	Observations:
United Laboratories International		United 450 All Clear	5	95.13	7	
ITW Fluid Products Group		AccuClean	5	96.93	7	
Oakite Products		Inproclean 2000	5	97.52	7	
Carroll Company		Blue Gold Heavy Industrial Cleaner	5	85.18	Ø	
EnviroSan Products Ltd		Solution 2000	5	92.71	7	
Chemical Technologies		Green Thunder	5	90.35	7	

Conclusion: All cleaners were effective on the contaminant.