

CLEANING LABORATORY EVALUATION SUMMARY

SCL #: 2002

DateRun: 12/05/2002

Experimenters: Heidi Wilcox

ClientType: Lab

ProjectNumber: Project #1

Substrates: Stainless Steel

PartType: Coupon

Contaminants: Fluxes

Cleaning Methods: Ultrasonics

Analytical Methods: Gravimetric

Purpose: Laboratory evaluations of alternative cleaning products

Experimental Procedure: Basic cleaning performance testing was conducted using ASTM G122 as the bases for cleaning.
 Degassing: Degassing the solution by keeping solutions in ultrasonic crest for 5 min at 120 F.
 Cleaning: Ultrasonic for 5 min. at 120 F.
 Rinsing: 1/2 min. manual with water at 120 F.
 Drying: 1 min with heat gun @ 500F
 Contaminant: VOC Free No Clean Flux, CAS# 7732-18-5, 68937-72-4

Results:

Summary:

Substrates:	Stainless Steel				
Contaminants:	Fluxes				
Company Name:	Product Name:	Conc.:	Efficiency:	Effective:	Observations:
Buckeye International	XL 100 Cleaner & Degreaser	5	26.26	<input type="checkbox"/>	
Buckeye International	Ambush	5	92.84	<input checked="" type="checkbox"/>	
SOQ Environmental Technology	Ecomate FN	5	99.66	<input checked="" type="checkbox"/>	
Simple Green	Concentrated Industrial Strength Cleaner and Degreaser	5	34.53	<input type="checkbox"/>	
Magnaflux	Daraclean 236	5	8.02	<input type="checkbox"/>	
A 1 Hydro Parke Hill Chemical	SW Wash 10 Aircraft Cleaner	5	99.08	<input checked="" type="checkbox"/>	

Conclusion: