

# CLEANING LABORATORY EVALUATION SUMMARY

SCL #: 2003  
 DateRun: 03/26/2003  
 Experimenters: Heidi Wilcox  
 ClientType: Lab  
 ProjectNumber: Project #1  
 Substrates: Stainless Steel  
 PartType: Coupon  
 Contaminants: Fluxes  
 Cleaning Methods: Immersion/Soak  
 Analytical Methods: Gravimetric  
 Purpose: Laboratory evaluations of alternative cleaning products  
 Experimental Procedure: Basic cleaning performance testing was conducted using ASTM G122 as the bases for cleaning.  
 Cleaning: 5 min Immersion cleaning with stir-bar agitation @ 120 F  
 Rinsing: 1/2 min, manual, in 102 F water (tap)  
 Drying: 1 min with heat gun @ 500F  
 Contaminant: Kester Solder 1544 Rosin Flux 64-17-5, 78-92-2, 8050-09-7

Results:

Summary:

<b>Substrates:</b>	Stainless Steel				
<b>Contaminants:</b>	Fluxes				
<b>Company Name:</b>	<b>Product Name:</b>	<b>Conc.:</b>	<b>Efficiency:</b>	<b>Effective:</b>	<b>Observations:</b>
Bio Chem Systems	Bio T 300 B	100	100.82	<input checked="" type="checkbox"/>	
Bio Chem Systems	Bio T Max	100	98.11	<input checked="" type="checkbox"/>	
AG Environmental Products	Canola Gold CE110	100	100.71	<input checked="" type="checkbox"/>	
AG Environmental Products	Soy Gold 1000	100	89.53	<input checked="" type="checkbox"/>	
AG Environmental Products	Soy Gold 2000	100	78.48	<input type="checkbox"/>	
AG Environmental Products	Soy Clear 1500	100	81.91	<input type="checkbox"/>	
United Laboratories International	United 2002 Harvest Gold	100	88.96	<input checked="" type="checkbox"/>	
Vertec BioSolvents	VertecBio Gold Unscented Part Cleaner	100	46.27	<input type="checkbox"/>	
Pentone Corporation	Citrikleen XPC	100	100.78	<input checked="" type="checkbox"/>	
Inland Technologies Inc	Citrasafe	100	100.42	<input checked="" type="checkbox"/>	

Conclusion: