

# CLEANING LABORATORY EVALUATION SUMMARY

SCL #: 2003

DateRun: 04/03/2003

Experimenters: Jason Marshall

ClientType: Lab

ProjectNumber: Project #1

Substrates: Aluminum

PartType: Coupon

Contaminants: Resins/Rosins

Cleaning Methods: Immersion/Soak

Analytical Methods: Gravimetric

Purpose: Laboratory evaluations of alternative cleaning products

Experimental Procedure: Basic cleaning performance testing was conducted using ASTM G122 as the bases for cleaning.  
Cleaning: 5 min Immersion cleaning with stir-bar agitation @ 120 F  
Rinsing: 1/2 min, manual, in 102 F water (tap)  
Drying: 30 seconds air blow off, 68 F  
Contaminant: Resin, Solutia Gelva Multipolymer solution 2895  
CAS# 50862-46-9, 141-78-6

## Results:

### Summary:

<b>Substrates:</b>		Aluminum			
<b>Contaminants:</b>		Resins/Rosins			
<b>Company Name:</b>	<b>Product Name:</b>	<b>Conc.:</b>	<b>Efficiency:</b>	<b>Effective:</b>	<b>Observations:</b>
Florida Chemical Company	Citrus Burst 7	100	71.79	<input type="checkbox"/>	
Twin Rivers Technologies	Methyl Ester 1618	100	41.15	<input type="checkbox"/>	
AG Environmental Products	Canola Gold CE110	100	-10.70	<input type="checkbox"/>	
AG Environmental Products	Soy Clear 1500	100	-18.29	<input type="checkbox"/>	
Vertec BioSolvents	Ink Zapper	100	11.28	<input type="checkbox"/>	
Vertec BioSolvents	VertecBio Gold Unscented Part Cleaner	100	60.02	<input type="checkbox"/>	
Pentone Corporation	Citrikleen XPC	100	92.90	<input checked="" type="checkbox"/>	

### Conclusion: