

# CLEANING LABORATORY EVALUATION SUMMARY

SCL #: 2001  
 DateRun: 05/31/2001  
 Experimenters: Jason Marshall, John Brunelle  
 ClientType: Metal  
 ProjectNumber: Project #1  
 Substrates: Steel  
 PartType: Coupon  
 Contaminants: Cutting/Tapping Fluids  
 Cleaning Methods: Immersion/Soak  
 Analytical Methods: Gravimetric

Purpose: To identify a cleaner to remove C-Eblis cutting oil from steel parts

Experimental Procedure: Eight cleaners were selected based on vendor information and from the lab's database of effective testing trials. Each solution was diluted to 5% using DI water and heated to 130 F on a hot plate. Twenty-four preweighed steel coupons were coated with C-Eblis Cutting Oil (64742-53-6, 64742-52-5) using a hand held swab. Coupons were weighed again. Three coupons were immersed in each solution and cleaned for 5 minutes using stir-bar agitation. Following cleaning, the coupons were rinsed in tap water at 120 F for 30 seconds and dried using a Master Appliance Heat Gun, model HG-301A, at 500 F for one minute. Once coupons were dry, a final weight was recorded and efficiency was calculated.

Results: Two of the products removed just over 80% of the oil from the coupons using stir bar agitation. The other cleaners removed between 70 and 75%. The following table lists the individual effectiveness for each coupon.

**Cleaning Efficiencies**

Cleaner	Coupon 1	Coupon 2	Coupon 3	Average	Std Dev
815 GD	79.08	69.5	68.78	72.45	5.75
Shopmaster	55.04	73.22	67.79	65.35	9.33
E 2001	68.02	82.19	69.44	73.22	7.8
Green Stuff	77.27	75.29	74.46	75.67	1.44
ND 17	68.89	69.24	83.97	74.03	8.61
Inproclean	80.08	71.98	90.71	80.92	9.39
Beyond 2001	69.92	78.37	76.74	75.01	4.48
Daraclean 283	77.47	83.44	81.47	80.79	3.04

After removing the agitation from the cleaning solutions, the oil migrated out of the solution to the top where it could be easily removed.

Summary:

<b>Substrates:</b>		Steel			
<b>Contaminants:</b>		Cutting/Tapping Fluids			
<b>Company Name:</b>	<b>Product Name:</b>	<b>Conc.:</b>	<b>Efficiency:</b>	<b>Effective:</b>	<b>Observations:</b>
Buckeye International	Shopmaster	5	65.35	<input type="checkbox"/>	
Bio Chem Systems	Green Stuff 6325	5	75.67	<input type="checkbox"/>	
Brulin Corporation	Formula 815 GD	5	72.45	<input type="checkbox"/>	
Church & Dwight Co Inc.	Armakleen E 2001	5	73.22	<input type="checkbox"/>	
Oakite Products	Inproclean 3800	5	80.92	<input checked="" type="checkbox"/>	
MacDermid Industrial Products	ND 17	5	74.03	<input type="checkbox"/>	
Magnaflux	Daraclean 283	5	80.79	<input checked="" type="checkbox"/>	
Today & Beyond	Beyond 2001	5	75.01	<input type="checkbox"/>	

Conclusion: Daraclean 283 and Inproclean 3800 were moderately successful in removing the C-Eblis cutting oil from the steel coupons. With the addition of a more aggressive agitation method (ultrasonics) the cleaners should be more effective in cleaning the oil. Green Stuff and Beyond 2001 will also be evaluated in the next test.