

# CLEANING LABORATORY EVALUATION SUMMARY

SCL #: 2001  
DateRun: 08/14/2001  
Experimenters: Jason Marshall  
ClientType: General  
ProjectNumber: Project #1  
Substrates: Brass  
PartType: Part  
Contaminants: Paints  
Cleaning Methods: Immersion/Soak  
Analytical Methods: Visual

Purpose: To identify potential cleaning formulations for cleaning brass parts

Experimental Procedure: Nine cleaning formulations were selected based on past trials and vendor information according to the client supplied data. Three solutions were used at 100% and the remaining six were diluted to 10% using DI water in 250 ml beakers. Solutions were heated to 130 F in a Branson 3150 40 kHz ultrasonic tank filled with water. One part was submersed into the heated solution and cleaned for 10 minutes. Parts were observed after the first 5 minutes and at the end of cleaning. Upon completion of cleaning, parts were rinsed with tap water at 120 F and dried using a heat gun at 500 F. Observations were recorded and products were evaluated for effectiveness.

Results: Most of the products tested showed some signs of removing the paint from the brass parts. A couple of the products brightened the exposed metal. The following table lists the observations made at the 5 and 10 minute cleaning intervals, followed by a table of the ranking for each product (1 = best).

Cleaner	5 min	10 min	Ranking
Soy Gold 2000	dirt removed- paint stil there	paint softened	9
Compliance	dirt removed- paint softened	paint coming off, brightening of metal	6
Shopmaster RC	paint dissolving	dissolving and peeling	2
Bio T Max	paint dissolving- peeling	exposed brass brighter	4
SC Supersolve	paint lifting- peeling	more peeling, some brightening of metal	3
Inproclean 3800	lifting- dissolving	some brightening, more peeling	7
Inproclean 4000 T	dissolving- peeling	good brightening, most of paint peeled off	1
Beyond 2003	some dissolving/ lifting	peeling	8
Polyspray Jet 790 XS	lifting- dissolving- brightening	peeling, good brightening	5
Inproclean 4000 T			
Shopmaster RC			

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SC Supersolve			
Bio T Max			
Polyspray Jet 790 XS			
Compliance			

After cleaning was completed, it was noted that the parts selected for cleaning were not identical in the amount of paint and size of the part. Additional test will be performed for the top six product with more closely matched parts. View pictures of dirty and clean samples.

Summary:

<b>Substrates:</b>	Brass				
<b>Contaminants:</b>	Paints				
Company Name:	Product Name:	Conc.:	Efficiency:	Effective:	Observations:
AG Environmental Products	Soy Gold 2000	100	9.00	<input type="checkbox"/>	Rank
Brulin Corporation	Compliance	5	6.00	<input type="checkbox"/>	Rank
Buckeye International	Shopmaster RC	100	2.00	<input checked="" type="checkbox"/>	Rank
Bio Chem Systems	Bio T Max	100	4.00	<input checked="" type="checkbox"/>	Rank
Gemtek Products	SC Supersolve Safety Solvent	100	3.00	<input checked="" type="checkbox"/>	Rank
Oakite Products	Inproclean 3800	5	7.00	<input type="checkbox"/>	Rank
Oakite Products	Inproclean 4000 T	100	1.00	<input type="checkbox"/>	Rank
Today & Beyond	Beyond 2003	5	8.00	<input checked="" type="checkbox"/>	Rank
US Polychem Corporation	Polyspray Jet 790 XS	5	5.00	<input checked="" type="checkbox"/>	Rank

Conclusion:

The top six products, Inproclean 4000 T, Shopmaster RC, SC Supersolve, Bio T Max, Polyspray Jet 790 XS and Compliance will be reevaluated under the similar conditions using more equal parts.