

CLEANING LABORATORY EVALUATION SUMMARY

SCL #: 2004
 DateRun: 05/12/2004
 Experimenters: Jason Marshall
 ClientType: Tool Manufacturer
 ProjectNumber: Project #1
 Substrates: Steel
 PartType: Coupon
 Contaminants: Oil
 Cleaning Methods: Vapor Degreasing
 Analytical Methods: Gravimetric

Purpose: To evaluate three cleaners on second contaminant using vapor degreasing

Experimental Procedure: Three products were selected based on results from previous trials. All products were used heated to 160 F on a hot plate in 250 ml beakers. Nine preweighed steel coupons were coated with Rochester Midland RI780 rust preventative (80252-41-3, 95-63-6) using a hand held swab. The oil was then heated with a Master Appliance Heat gun at 300 F for 10 minutes. After cooling to room temperature, a second weighing was performed to determine the amount of soil that was added. Three coupons were cleaned in each solution for 15 minutes in the bench top vapor degreaser. After cooling, coupons were weighed a final time to determine the cleaning efficiency of each product.

Results: All three products removed over 99% of the oil within 15 minutes of degreasing. Observations note that most of the oil was removed within the first 5 minutes of vapor exposure. The table lists the amount of soil added, the amount remaining and the efficiency for each coupon.

Cleaner	Initial wt	Final wt	% Removed
Solvon PB	0.0876	-0.0004	100.46
	0.1147	0.0003	99.74
	0.1092	0.0005	99.54
Ensolv A	0.1206	0.0001	99.92
	0.0406	0.0002	99.51
	0.0245	-0.0002	100.82
Metalnox M6960	0.0781	-0.0002	100.26
	0.0374	-0.0003	100.80
	0.0338	0.0007	97.93

Summary:

Substrates:		Steel				
Contaminants:		Oil				
Company Name:		Product Name:	Conc.:	Efficiency:	Effective:	Observations:
Poly Systems USA Inc		Solvon Kreussler PB	100	99.91	<input checked="" type="checkbox"/>	
Enviro Tech International Inc		Ensolv A	100	100.08	<input checked="" type="checkbox"/>	
Kyzem Corporation		Metalnox M6960	100	99.66	<input checked="" type="checkbox"/>	

Conclusion: The same products will be evaluated under the same conditions for the varnish contaminant.