

# CLEANING LABORATORY EVALUATION SUMMARY

SCL #: 2004

DateRun: 12/20/2004

Experimenters: Jason Marshall

ClientType: Metal

ProjectNumber: Project #1

Substrates: Aluminum, Steel

PartType: Coupon

Contaminants: Cutting/Tapping Fluids

Cleaning Methods: Immersion/Soak

Analytical Methods:

Purpose: To identify alternative aqueous products that will not leave white film/residue

Experimental Procedure: Using the laboratory's database for solvent cleaning substitution, the lab generated a list of products based on similar testing situations.  
Contaminant: Threadkut #99 (64742-54-7, 83488-05-5, 72162-15-3, 68920-70-7)

Results: Searching the database for contaminant CAS# resulted in the following products that have been tested successfully.

CAS# in database: 64742-54-7  
for Aluminum or Steel substrates

Company Name	Product Name	Classification
AG Environmental Products	Soy Gold 2000	Organic
AW Chesterton	181 Low Alkaline Cleaner	Alkaline Aqueous
AW Chesterton	KPC 820 N	Alkaline Aqueous
Calgon Corporation	Geo Guard 2215	Alkaline Aqueous
Chemical Technologies	Green Thunder	Alkaline Aqueous
Gemtek Products	SC Aircraft & Metal Cleaner	Alkaline Aqueous
Hubbard Hall Inc	Aquasonic 201	Alkaline Aqueous
Innovative Organics Inc	Amberclean L 12	Alkaline Aqueous
ITW Fluid Products Group	AccuClean	Alkaline Aqueous
Safe CleanUp Solutions	Super Neutral	Enzymatic/ Microbial
Simple Green	Crystal Industrial Cleaner	Alkaline Aqueous
Twin Rivers Technologies	Methyl Ester 1618	Ester
US Polychem Corporation	Polyspray Jet 790 P	Alkaline Aqueous
Watson Technical Associates	Watson Formula 7300	Alkaline Aqueous

Summary:	<b>Substrates:</b>		Aluminum, Steel			
	<b>Contaminants:</b>		Cutting/Tapping Fluids			
	<b>Company Name:</b>	<b>Product Name:</b>	<b>Conc.:</b>	<b>Efficiency:</b>	<b>Effective:</b>	<b>Observations:</b>
	No Specific Vendor	Supplied alternatives list			<input type="checkbox"/>	

Conclusion:

## **CLEANING LABORATORY EVALUATION SUMMARY**

Cleaning varies from case to case. The SSL recommends process specific testing on potential replacement cleaning chemicals. If more information is needed on a particular product or you are interested in conducting cleaning trials, please contact the lab at (978)934-3133.